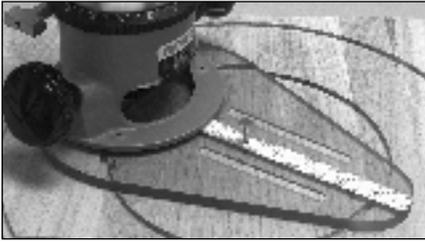
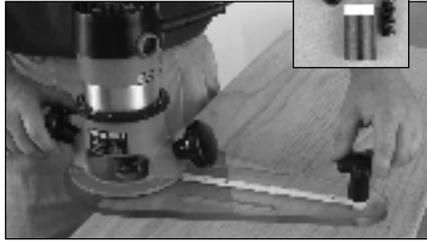


TRI-JIG

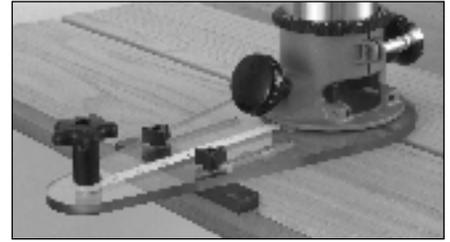
CIRCLE CUTTER



OFFSET JIG



EDGE GUIDE



STEP 1: Remove protective paper backing from both sides of circle cutting plate. Identify top and bottom. The bottom is countersunk, accepting a 2½" bolt used to hold the handle.

STEP 2: Carefully position and align self-adhesive measuring strip onto plate. (top side) With the "0" mark of the strip directly in the center of the 1⅜" hole opening. Trim off excess tape protruding from plates edge.

STEP 3: Mounting router to top side of plate, see below. Center router directly over plates 1⅜" hole opening. (Universal Centering Pin is suggested, see catalog.) Mark screw positions drill and countersink. (Extra Long Mounting Plate Screw Kit may be needed, see web.)

STEP 4: To use, simply drill a ⅜" hole at desired pre-measured position along measuring tape, insert pivot pin, tap pin into wood to be cut, and swing router.

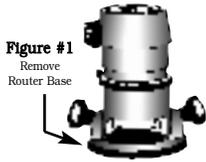
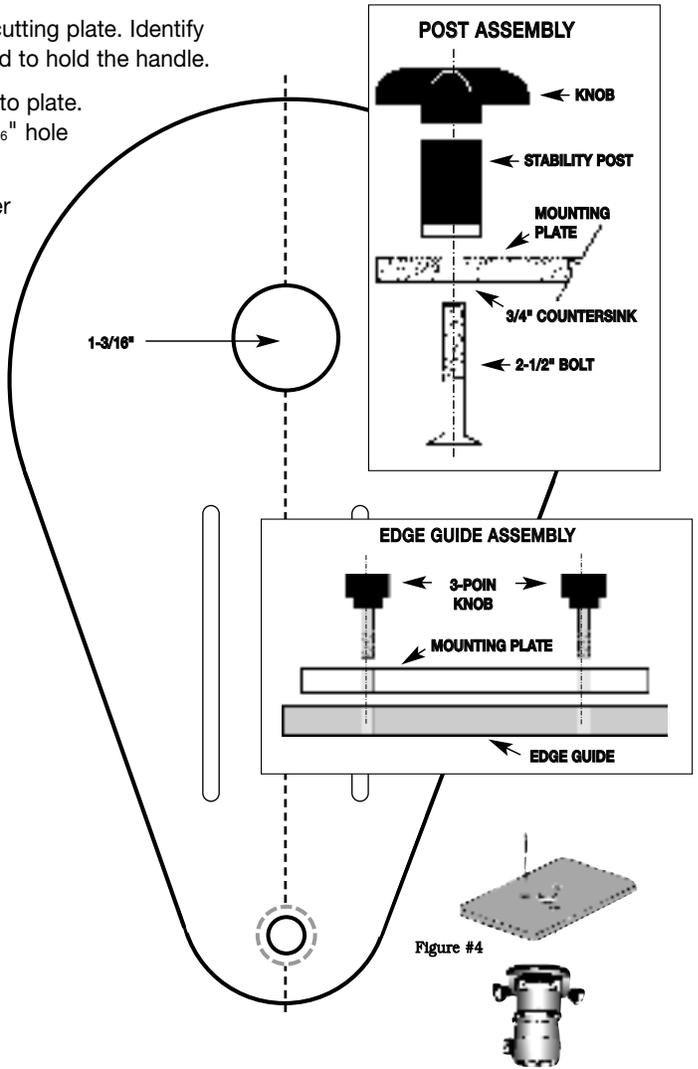


Figure #1
Remove Router Base

ROUTER MOUNTING INSTRUCTIONS



NOTE: Because our router base plates are ⅝" thick, you will need longer length flathead machines screws with the same thread size as those that you will be removing from your router's sub-base. Our **optional mounting screw kits**, include four extra-long mounting screws and special tapping pins for easier, more accurate drilling of the mounting holes. See web.

STEP #1: With your router turned upside-down, remove the plastic sub-base and screws that are attached to your router's base. (see figure #1)

STEP #2: Using the tapping pins in our mounting screw kits, thread the pins into the sub-base holes where the screws were removed in STEP #1 above. Make sure the pointed ends of the alignment pins are facing upright. (see figure #2)

STEP #3: Place your mounting plate on top of the tapping pins and position the plate so that the bit opening is centered directly over the collet of your router. To achieve best results, we suggest using our Universal Centering Pin, see web. (see figure #3)

STEP #4: With the mounting plate now properly positioned, gently tap the top of the plate with a mallet so that the points of the tapping pins leave indentations on the mounting plate. This indicates where the mounting holes are to be drilled and countersunk. With

the plate now marked, remove the tapping pins from your router's base.

STEP #5: Drill and countersink your holes in the mounting plate. For best results: Clamp the mounting plate to your workbench or drill press prior to drilling. Drill and countersink the plate at slow RPM's using a slightly larger diameter drill bit than the screw's thread diameter. Countersink the mounting holes so that the screw heads will sit ⅜" to ½" below the surface of the plate. (see figure #4)

STEP #6: Fasten your router using the longer length mounting screws. See catalog for complete listing.